III. CLAIM AMENDMENTS

 (Original) Substituted 1-phenethylpiperidine compounds of the general formula I

$$R^1$$
 R^2
 R^4
 R^3

in which

X denotes a methylene (CH_2) or carbonyl (C=0) group, R^1 denotes an optionally at least mono-substituted aryl or heteroaryl residue,

 R^2 denotes H, COR^5 , SO_2R^5 , an optionally at least monosubstituted, saturated, branched or unbranched aliphatic C_{1-10} residue, an optionally at least mono-substituted, at least mono-unsaturated, branched or unbranched aliphatic C_{2-10} residue, an optionally at least mono-substituted, saturated or at least mono-unsaturated cycloaliphatic C_{3-8} residue, an optionally at least mono-substituted aryl or heteroaryl residue or an optionally at least mono-substituted aryl or heteroaryl residue attached via a C_{1-3} alkylene group, R^3 and R^4 each separately denote H or together denote a bond,

 R^5 denotes an optionally at least mono—substituted, saturated, branched or unbranched aliphatic C_{1-10} residue, an optionally at least mono—substituted, at least mono—unsaturated, branched or unbranched aliphatic C_{2-10} residue, an optionally at least mono—substituted, saturated or at least mono—unsaturated cycloaliphatic C_{3-8} residue, an optionally at least mono—substituted aryl or heteroaryl residue or an optionally at least mono—substituted aryl or heteroaryl residue attached via a C_{1-3} alkylene group,

as a free base or a corresponding physiologically acceptable salt and corresponding racemates, enantiomers and diastereomers.

- 2. (Original) Substituted 1-phenethylpiperidine compounds according to claim 1, characterised in that X denotes a methylene (CH₂) group.
- 3. (Currently Amended) Substituted 1pheriethylpiperidine compounds according to claim 1-or
 2, characterised in that R¹ denotes an
 optionally at least mono-substituted aryl residue.
- 4. (Currently Amended) Substituted 1-phenethylpiperidine compounds according to one of claims $\frac{1 + to 3}{claim}$, characterised in that R^2 denotes H, COR^5 , SO_2R^5 or denotes a C_{1-6} alkyl residue, preferably denotes H or COR^5 .

- 5. (Currently Amended) Substituted 1-phenethylpiperidine compounds according to one of claims $\frac{1 + t_0 + 4c ext{laim 1}}{2}$, characterised in that the residues R^3 and R^4 each denote H.
- 6. (Currently Amended) Substituted 1-phenethylpiperidine compounds according to one of claims $\frac{1 + to 5}{claim 1}$, characterised in that the residue R^5 denotes a C_{1-6} alkyl residue or denotes an unsubstituted or at least mono-substituted aryl residue.
- 8. (Currently Amended) A process for the production of substituted 1-phenethylpiperidine compounds of the general formula I according to one of claims 1 to 7claim 1, characterised in that
- (a) 1-phenethylpiperidin-4-one of the formula II

is reacted with triethyl phosphonoacetate in solution to yield (1-phenethylpiperidin-4-ylidene)-ethyl acetate of the formula III

and this is optionally purified in accordance with conventional methods and/or optionally isolated in accordance with conventional methods,

(b) optionally the (1-phenethylpiperidin-4-ylidene)ethyl acetate of the formula III is converted in accordance with conventional methods into a compound of the general formula IV,

in which Z denotes a group which activates the carbonyl carbon atom for reaction with an amine, the compound of the general formula IV thus obtained is optionally purified in accordance with conventional methods and/or

optionally isolated in accordance with conventional methods,

(c) optionally at least one of the compounds of the formula III or IV in solution is reduced to yield a corresponding compound of the general formula III'

or to yield a corresponding compound of the general formula IV'

and the corresponding compound is optionally purified in each case in accordance with conventional methods and/or optionally isolated in each case in accordance with conventional methods,

(d) at least one compound of the formula III, III', IV and IV' in solution is reacted with a primary or secondary amine of the general formula V,

in which R^1 and R^2 have the meaning according to the above-stated general formula I, to yield at least one compound of the general formula Id

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and/or at least one compound of the general formula Id'

and this is optionally purified in each case in accordance with conventional methods and/or optionally isolated in each case in accordance with conventional methods,

(e) optionally at least one of the compounds of the general formula Id and/or Id' is converted by reduction in solution into at least one compound of the general formula Ie

and/or at least one compound of the general formula Ie'

in which R^1 and R^2 each have the meaning according to claim 1, and this is optionally purified in each case in accordance with conventional methods and/or optionally isolated in each case in accordance with conventional methods,

(f) optionally at least one compound of the general formula Ie and/or Ie', in which the residue R^2 denotes H, is converted in accordance with conventional methods known to the person skilled in the art into at least one compound of the general formula Ie and/or Ie', in which the residue R^2 denotes COR^5 , SO_2R^5 , an optionally at least mono-substituted, saturated, branched or unbranched aliphatic C_{1-10} residue, an optionally at least mono-

substituted, at least mono—unsaturated, branched or unbranched aliphatic C_{2-10} residue, an optionally at least mono—substituted, saturated or at least mono—unsaturated cycloaliphatic C_{3-8} residue, an optionally at least mono—substituted aryl or heteroaryl residue or denotes an optionally at least mono—substituted aryl or heteroaryl residue attached via a C_{1-3} alkylene group, wherein the residue R^5 has the above—stated meaning and this is optionally purified in accordance with conventional methods and/or optionally isolated in accordance with conventional methods.

- 9. (Original) A process according to claim 8, characterised in that Z denotes OH, Cl or a succinimide residue.
- 10. (Currently Amended) A process according to claim 8 or 9, characterised in that the reduction to yield the compounds of formula III' or IV' is performed with hydrogen in the presence of a transition metal catalyst, preferably in the presence of palladium powder.
- 11. (Currently Amended) A process according to one of claims 8 to 10claim 8, characterised in that the reaction with a primary or secondary amine of the general formula V is performed in the presence of n-butyllithium.
- 12. (Currently Amended) A process according to one of claims 8 to 11claim 8, characterised in that reduction to yield a compound of the general formula Ie or Ie' proceeds with aluminium hydride (alane) produced in situ

from lithium aluminium hydride and aluminium trichloride in an organic solvent.

- 13. (Currently Amended) A pharmaceutical preparation containing at least one substituted 1-phenethylpiperidine compound according to one of claims 1 to 7claim 1 and optionally physiologically acceptable auxiliary substances.
- 14. (Original) A pharmaceutical preparation according to claim 13 for combatting pain.
- 15. (Original) A pharmaceutical preparation according to claim 13 for the treatment of migraine.
- 16. (Original) A pharmaceutical preparation according to claim 13 for the treatment of diarrhoea.
- 17. (Original) A pharmaceutical preparation according to claim 13 for the treatment of urinary incontinence.
- 18. (Original) A pharmaceutical preparation according to claim 13 for the treatment of pruritus.
- 19. (Original) A pharmaceutical preparation according to claim 13 for the treatment of inflammatory reactions.
- 20. (Original) A pharmaceutical preparation according to claim 13 for the treatment of allergic reactions.
- 21. (Original) A pharmaceutical preparation according to claim 13 for the treatment of the abuse of alcohol and/or drugs and/or medicines.

- 22. (Original) A pharmaceutical preparation according to claim 13 for the treatment of dependency on alcohol and/or drugs and/or medicines.
- 23. (Original)A pharmaceutical preparation according to claim 13 for the treatment of inflammation.
- 24. (Original) A pharmaceutical preparation according to claim 13 for local anaesthesia.
- 25. (Currently Amended) Use of at least one substituted 1—phenethylpiperidine compound according to one of claims 1 to 7claim 1 to produce a pharmaceutical preparation for the combatting of pain, for the treatment of migraine, diarrhoea, urinary incontinence, pruritus, inflammatory reactions, allergic reactions, dependency on alcohol and/or drugs and/or medicines, abuse of alcohol and/or drugs and/or medicines, inflammation or for local anaesthesia.